



RAJASTHAN TECHNICAL UNIVERSITY, KOTA

Syllabus

2nd Year - IV Semester: B.Tech. : Mechanical Engineering

4ME4-23: PRODUCTION PRACTICE LAB

Credit: 1.5

Max. Marks: 75 (IA:45, ETE:30)

OL+OT+3P

SN	
	Turning Shop
1	To study lathe machine construction and various parts including attachments, lathe tools cutting speed, feed and depth of cut.
2	To perform step turning, knurling and chamfering on lathe machine as per drawing.
3	To cut multi-start Square/Metric threads on lathe machine.
4	Boring using a boring bar in a centre lathe and cut BSW/Metric internal threads on lathe machine.
5	To perform taper turning using compound rest.
	Machine shop
1	To study the milling machine, milling cutters, indexing heads and indexing methods and to prepare a gear on milling machine.
2	To machine a hexagonal /octagonal nut using indexing head on milling machine.
3	To study of single point cutting tool geometry and to grind the tool as per given tool geometry.
4	To study shaper machine, its mechanism and calculate quick return ratio. To prepare a job on shaper from given mild steel rod.
5	Cylindrical grinding using grinding attachment in a centre lathe
	Demonstration and study
1	Demonstration for job by eccentric turning on lathe machine.
2	Study of capstan lathe and its tooling and prepare a tool layout & job as per given drawing.
3	Demonstration on milling machine for generation of plane surfaces and use of end milling cutters.
4	Grinding of milling cutters and drills.
	Foundry Shop
1	To prepare mould of a given pattern requiring core and to cast it in aluminium.
2	To perform moisture test and clay content test.
3	To perform permeability test
4	A.F.S. Sieve analysis test.
5	Strength Test (compressive, Tensile, Shear Transverse etc. in green and dry conditions) and Hardness Test (Mould and Core).
	Welding Shop
1	Hands-on practice on spot welding.